

ERRATA: Airplane Flight Dynamics and Automatic Flight Controls Part I

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- page 14, Line 33* ‘ $\Theta = 90$ ’ should be ‘ $\Theta = 90$ ’
- page 26, Equation (1.62)* ‘ $\bar{\omega} = k\dot{\Theta}$ ’ should be ‘ $\bar{\omega} = j_2\dot{\Theta}$ ’
- page 28, Line 9* ‘un’ should be ‘in’
- page 34, Line 25* Should read ‘Roskam, J.; Airplane Design, Parts I through VIII; Design, Analysis, and Research Corporation, 1440 Wakarusa Drive Suite #500, Lawrence, KS 66049, USA; 1990’
- page 40, Line 26* Should read ‘... apply to cambered (un-symmetrical) airfoils.’
- page 59, Figure 2.20* Flap Chord, c_f , should go from hinge line to trailing edge
- page 63, Line 12* ‘two families’ should be ‘three families’
- page 64, Line 2* ‘two families’ should be ‘three families’
- page 66, Figure 3.2* β should be β_1 in Note 3
- page 84, Equation (3.30)* Should read:
$$M_A = M_{ac_{wf}} + L_{wf} (x_{cg} - x_{ac_{wf}}) \cos(\alpha) - L_h (x_{ac_h} - x_{cg}) \cos(\alpha - \varepsilon)$$
- page 84, Equation (3.34)* Should read:
$$C_{m_0} = C_{m_{ac_{wf}}} + C_{L_{0_{wf}}} (\bar{x}_{cg} - \bar{x}_{ac_{wf}}) + C_{L_{\alpha_h}} \eta_h \frac{S_h}{S} (\bar{x}_{ac_h} - \bar{x}_{cg}) \varepsilon_0 \approx$$

$$\approx C_{m_{ac_{wf}}} + C_{L_{0_{wf}}} (\bar{x}_{cg} - \bar{x}_{ac_{wf}}) \text{ if } \varepsilon_0 \text{ is negligible}$$
- page 85, Line 19* ‘as well a positive’ should be ‘as well as positive’
- page 97, Figure 3.28* Normal velocity vector on left wing should not be present

page 99, Figure 3.30

Axis labeled as 'Z' should be labeled as 'X'

page 104, Line 30

'right wheel deflection are activated' should be 'right wheel deflection) are activated'

page 106, Equation (3.67)

K_{SW} needs to be defined: is the gearing constant between cockpit control wheel or stick and aileron or spoiler deflection

page 108, Equation (3.71)

Should read: $C_{l\delta_r} = C_{L\alpha_v} \alpha_{\delta_r} \eta_v \frac{S_v z_{v_s}}{Sb}$

page 111, Equation (3.76)

Should read: $F_{A_{y_v}} = C_{y\beta_v} \beta \bar{q} S = -C_{L\alpha_v} \left(1 - \frac{d\sigma}{d\beta}\right) \beta \bar{q}_v S_v$

page 115, Line 14

Should read 'The yawing moment due to the vertical tail may be written as:'

page 117, Line 9

After Line 9, should read 'Methods for computing the yawing moment due to aileron control derivative are found in Part VI of Reference 3.1.'

page 117, Line 18-19

Lines 18-19 should read 'Methods for computing the yawing moment due to spoiler control derivative are found in Part VI of Reference 3.1.'

page 118, Figure 3.46

'Positive rolling moment' should be 'Positive yawing moment'

page 118, Figure 3.46, Note 1

'induces drag' should be 'induced drag'

page 122, Equation (3.92a)

Should read:

$$L_{T_{1s}} = L_T = \left[\sum_{i=1}^{i=n} T_i \left(-z_{T_i} \cos \phi_{T_i} \sin \psi_{T_i} - y_{T_i} \sin \phi_{T_i} \right) \right] \cos \alpha_1 + \left[\sum_{i=1}^{i=n} T_i \left(-x_{T_i} \cos \phi_{T_i} \sin \psi_{T_i} - y_{T_i} \cos \phi_{T_i} \cos \psi_{T_i} \right) \right] \sin \alpha_1$$

page 122, Equation (3.92b)

Should read:

$$F_{T_{y1}} = F_{T_y} = \sum_{i=1}^{i=n} T_i \left(\cos \phi_{T_i} \sin \psi_{T_i} \right)$$

page 122, Equation (3.92c)

Should read:

$$N_{T_1s} = N_T = \left[\sum_{i=1}^{i=n} T_i \left(-x_{T_i} \cos \phi_{T_i} \sin \psi_{T_i} - y_{T_i} \cos \phi_{T_i} \sin \psi_{T_i} \right) \right] \cos \alpha_1 + \\ - \left[\sum_{i=1}^{i=n} T_i \left(-z_{T_i} \cos \phi_{T_i} \sin \psi_{T_i} - y_{T_i} \sin \phi_{T_i} \right) \right] \sin \alpha_1$$

page 124, Equation (3.95b)

The summation should say $i = 1$

page 126, Table 3.4

' V_1 ' should be ' Q_1 '

page 127, Line 4

Should read '2) partial derivatives in Table 3.4 indicate the slope by which a particular perturbed force or moment is affected by a particular perturbed variable.'

page 133, Figure 3.51

' V_{P1} ' should be ' V_p ' in all cases

page 134, Figure 3.52

' $\arctan \frac{\partial C_D}{\partial M} \Big|_{M=M_2} > 0$ ' should be ' $\arctan \frac{\partial C_D}{\partial M} \Big|_{M=M_2} < 0$ '

page 134, Figure 3.52

Caption should read 'Example of Determination of: $\partial C_D / \partial M$ at a constant angle of attack'

page 136, Equation (3.119)

Should read: $C_{Lu} = \frac{M_1^2}{(1-M_1^2)} C_{L1}$

page 136, Equation (3.122)

Should read: $\frac{\partial M_A}{\partial \left(\frac{u}{U_1} \right)} = (C_{m_u} + 2C_{m_1}) \bar{q}_1 \bar{S} \bar{c}$

page 141, Equation (3.142)

'airplane, caused by' should be 'airplane ΔC_L , caused by'

page 145, Equation (3.156)

Should read: $\frac{\partial M_A}{\partial \left(\frac{q\bar{c}}{2U_1} \right)} = \frac{\partial C_m}{\partial \left(\frac{q\bar{c}}{2U_1} \right)} \bar{q}_1 \bar{S} \bar{c} = C_{m_q} \bar{q}_1 \bar{S} \bar{c}$

- page 147, Equation (3.162) ‘ $\frac{\alpha \bar{c}}{2U_1}$ ’, should be ‘ $\frac{\dot{\alpha} \bar{c}}{2U_1}$ ’,
- page 148, Line 27 ‘changes in sideslip, β ’ should be ‘changes in sideslip rate, $\dot{\beta}$ ’
- page 148, Line 28 ‘sideslip angle, β ’ should be ‘sideslip rate, $\dot{\beta}$ ’
- page 162, Equation (3.197) ‘ C_{n_p} ’ should be ‘ $C_{n\dot{p}}$ ’,
- page 162, Equation (3.197) ‘ C_{n_r} ’ should be ‘ $C_{n\dot{r}}$ ’,
- page 182, Line 2 Should read ‘Roskam, J.; Airplane Design, Parts I through VIII; Design, Analysis, and Research Corporation, 1440 Wakarusa Drive, Lawrence, KS 66049, USA; 1990’
- page 182, Line 16 Should read ‘Lan, C.E. and Roskam, J.; Airplane Aerodynamics and Performance; Design, Analysis, and Research Corporation, 1440 Wakarusa Drive, Lawrence, KS 66049, USA; 1990’
- page 190, Line 6 ‘criterion (4.1)’ should be ‘criterion (4.10)’
- page 190, Line 11 ‘ $C_{Z_{T\alpha}} \ll C_{L\alpha}$ ’ should be ‘ $C_{T_{z\alpha}} \ll C_{L\alpha}$ ’,
- page 195, Line 6 ‘Table 5.1’ should be ‘Table 4.1’
- page 196, Line 2 ‘Table 5.1’ should be ‘Table 4.1’
- page 197, Equation (4.42b) Should read:

$$-mg \sin \phi_1 \cos \gamma_1 = \left(C_{y\beta} \beta_1 + C_{y\delta_a} \delta_{a1} + C_{y\delta_r} \delta_{r1} \right) \bar{q}_1 S + F_{T_{y1}}$$
- page 206, Line 28 ‘in Example 1.’ should be ‘in Example 1).’
- page 209, Figure 4.11b The negative tail stall locus as shown in the diagram is wrong. The trim diagram should have a positive tail stall locus at $\alpha = 25^\circ$ and a negative tail stall locus at $\alpha = -12^\circ$. Both of these lines are out of the range of the diagram so none of them should be shown.
- page 211, Line 11 The sentence that reads, ‘Figure 4.11b shows only the negative tail stall locus because the positive locus is outside

	of the diagram' should be removed
<i>page 211, Line 11</i>	'degrespectively' should be 'deg respectively'
<i>page 216, Line 15</i>	'Appendix A..' should be 'Appendix A.'
<i>page 216, Equation (4.71a)</i>	Should read: $-mg \sin \phi_1 \cos \gamma_1 = \left(C_{y\beta} \beta_1 + C_{y\delta_a} \delta_{a1} + C_{y\delta_r} \delta_{r1} \right) \bar{q}_1 S + F_{T_{y1}}$
<i>page 218, Equation (4.73)</i>	' F_{yT_1} ' should be ' $F_{T_{y1}}$ '
<i>page 219, Equation (4.74)</i>	' F_{yT_1} ' should be ' $F_{T_{y1}}$ '
<i>page 219, Equation (4.75)</i>	' F_{yT_1} ' should be ' $F_{T_{y1}}$ '
<i>page 219, Equation (4.76)</i>	' F_{yT_1} ' should be ' $F_{T_{y1}}$ '
<i>page 220, Equation (4.81)</i>	Should read: $V_{mc} = \sqrt{\frac{-2(N_{T_1} + \Delta N_{D_1})}{\rho C_{n\delta_r} \delta_{r_{\max}} S b}}$
<i>page 225, Equation (4.86b)</i>	Should read: $mU_1 R_1 - mg \sin \phi_1 = \left(C_{y\beta} \beta_1 + C_{y_r} \frac{R_1 b}{2U_1} + C_{y\delta_a} \delta_{a1} + C_{y\delta_r} \delta_{r1} \right) \bar{q}_1 S$
<i>page 225, Line 20</i>	'three of these' should be 'four of these'
<i>page 226, Line 18</i>	Should read 'By combining Eqns (4.85b) and (4.85c) with...'
<i>page 227, Equation (4.96)</i>	Should read: $0 = \left(C_{y\beta} \beta_1 + C_{y_r} \frac{R_1 b}{2U_1} + C_{y\delta_a} \delta_{a1} + C_{y\delta_r} \delta_{r1} \right) \bar{q}_1 S$
<i>page 227, Equation (4.97)</i>	' ϕ ' should be ' ϕ_1 '
<i>page 227, Equation (4.103b)</i>	' ϕ ' should be ' ϕ_1 '
<i>page 227, Equation (4.103c)</i>	' ϕ ' should be ' ϕ_1 '

<i>page 227, Line 6</i>	The first sentence should be removed.
<i>page 228, Equation (4.98)</i>	Variables a_{11} , b_{11} and c_{11} should be a, b and c
<i>page 228, Equation (4.99)</i>	Variables a_{11} , b_{11} and c_{11} should be a, b, and c
<i>page 228, Equation (4.100)</i>	Variables a_{11} , b_{11} and c_{11} should be a, b, and c
<i>page 228, Equation (4.100)</i>	‘ δ_{a1} ’ should be ‘ $\delta_{\eta 1}$ ’
<i>page 228, Equation (4.102a)</i>	‘ ϕ ’ should be ‘ ϕ_1 ’
<i>page 228, Equation (4.102b)</i>	‘ ϕ ’ should be ‘ ϕ_1 ’
<i>page 228, Equation (4.102c)</i>	‘ ϕ ’ should be ‘ ϕ_1 ’
<i>page 228, Equation (4.102a)</i>	‘ a_{11} ’ should be ‘a’
<i>page 228, Equation (4.102b)</i>	‘ b_{11} ’ should be ‘b’
<i>page 228, Equation (4.102c)</i>	‘ c_{11} ’ should be ‘c’
<i>page 232, Equation (4.113b)</i>	‘ γ_1 ’ should be ‘ Θ_1 ’
<i>page 232, Equation (4.114a)</i>	‘ γ_1 ’ should be ‘ Θ_1 ’
<i>page 234, Figure 4.21</i>	Arrow for $M_{ac_{wf}}$ should act on the A.C. of the wing-fuselage not the C.G.
<i>page 235, Line 24</i>	‘conventional’ should be ‘canard’
<i>page 237, Equation (4.131)</i>	Should read:
	$L_c(x_{cg} - x_{ac_c}) - L_{wf}(x_{ac_{wf}} - x_{cg}) + M_{ac_{wf}} - L_h(x_{ac_h} - x_{cg}) = 0$
<i>page 237, Line 7</i>	‘in Eqn (4.10)’ should be ‘in Eqn (4.131)’
<i>page 237, Lines 10-11</i>	Should read ‘From Eqn (4.133) it may be concluded that as long as L_h is positive (i.e. ‘up’) and $(x_{ac_{wf}} - x_{cg})$ is

	positive the canard load to trim, L_c , will also be positive (i.e. ‘up’).
<i>page 242, Equation (4.136)</i>	Should read: $HM = C_h \bar{q}_h S_e \bar{c}_e$
<i>page 244, Line 27</i>	‘ $\eta_h = \frac{\bar{q}}{\bar{q}_h}$ ’, should be ‘ $\eta_h = \frac{\bar{q}_h}{\bar{q}}$ ’,
<i>page 253, Line 23</i>	‘found by by’ should be ‘found by’
<i>page 255, Line 20</i>	‘from Eqn 4.169)’ should be ‘from Eqn (4.169)’
<i>page 259, Figure 4.36a</i>	‘ $\delta_e = 2^\circ$ ’ should be ‘ $\delta_{te} = 2^\circ$ ’
<i>page 259, Figure 4.36b</i>	‘ $\frac{dF_e}{dV}$ ’, should be ‘ $\frac{dF_s}{dV}$ ’,
<i>page 263, Line 2</i>	Should read ‘Next, recall the stick-force equation ...’
<i>page 269, Equation (4.199)</i>	Should read: $C_{n\beta_{free}} = C_{n\beta_{fix}} + C_{n\delta_r} \frac{C_{h\beta_v}}{C_{h\delta_r}} \left(1 - \frac{\partial \sigma}{\partial \beta}\right)$
<i>page 273, Line 4</i>	Should read ‘or, with Eqn (4.208) as:’
<i>page 278, Line 6</i>	Should read ‘HM is the elevator hinge moment as expressed by Eqn (4.136)’
<i>page 278, Line 22</i>	Should read, ‘The hingemoment coefficient equation...’
<i>page 278, Line 26</i>	Equation ‘4.225’ should be ‘4.225a’
<i>page 280, Line 16</i>	‘ $\frac{\partial \delta_e}{\partial n}$ ’, should be ‘ $\frac{\partial F_s}{\partial n}$ ’,
<i>page 286, Equation (4.241)</i>	‘ $C_{h\beta_r}$ ’, should be ‘ $C_{h\beta_v}$ ’,
<i>page 288, Line 3</i>	Should read ‘Exceptions to this are airplanes like the B-52.’
<i>page 288, Line 15</i>	Should read ‘... at the instant of rotation: no load on the nose-gear.’
<i>page 288, Equation (4.245)</i>	Should read: $D_g = C_{D_g} \bar{q}_{rotate} S$

<i>page 288, Line 27</i>	‘ $C_{D_{ground}}$ ’ should be ‘ C_{D_g} ’
<i>page 290, Equation (4.246)</i>	Should read: $L_{wfg} = C_{L_{wfg}} \bar{q}_{rotate} S$
<i>page 290, Line 3</i>	‘ $C_{L_{wfg_{ground}}}$ ’ should be ‘ $C_{L_{wfg}}$ ’
<i>page 290, Equation (4.247)</i>	Should read: $L_{hg} = C_{L_{hg}} \eta_{hg} \bar{q}_{rotate} S_h$
<i>page 290, Line 6</i>	‘ $C_{L_{hg_{ground}}}$ ’ should be ‘ $C_{L_{hg}}$ ’
<i>page 290, Equation (4.248)</i>	Should read: $M_{ac_{wfg}} = C_{m_{ac_{wfg}}} \bar{q}_{rotate} S \bar{c}$
<i>page 290, Line 18</i>	‘ $C_{m_{ac_{wfg_{ground}}}}$ ’ should be ‘ $C_{m_{ac_{wfg}}}$ ’
<i>page 291, Equation (4.250)</i>	‘ $\ddot{\theta}$ ’ should be ‘ $\ddot{\theta}_{mg}$ ’
<i>page 291, Equation (4.250)</i>	‘ $C_{L_{max_{hg_{ground}}}}$ ’ should be ‘ $C_{L_{max_{hg}}}$ ’
<i>page 292, Table 4.10</i>	‘ $C_{D_{ground}}$ ’ should be ‘ C_{D_g} ’
<i>page 292, Table 4.10</i>	‘ $C_{L_{wfg_{ground}}}$ ’ should be ‘ $C_{L_{wfg}}$ ’
<i>page 292, Table 4.10</i>	‘ $C_{L_{max_{hg_{ground}}}}$ ’ should be ‘ $C_{L_{max_{hg}}}$ ’
<i>page 292, Table 4.10</i>	‘ $C_{m_{ac_{wfg_{ground}}}}$ ’ should be ‘ $C_{m_{ac_{wfg}}}$ ’
<i>page 292, Figure 4.52b</i>	‘ $x_{cg_g} = 38 \text{ ft}$ ’ should be ‘ $x_{cg_g} = 39 \text{ ft}$ ’ and vice versa
<i>page 299, Line 23</i>	Should read ‘...minimum control speed as a function of bank angle.’
<i>page 305, Figure 5.2</i>	‘ t_1 ’ should be ‘ t_0 ’ in all cases
<i>page 314, Figure 5.6</i>	Solid black line should be removed

<i>page 316, Line 9</i>	‘the system is zero’ should be ‘the system are zero’
<i>page 322, Equation (5.35)</i>	Equation for B_u should read: $B_u = -X_{\delta_e} \left\{ (U_1 - Z\dot{\alpha})M_q + Z\alpha + M\dot{\alpha} (U_1 + Zq) \right\} + Z_{\delta_e} X_{\alpha}$
<i>page 324, Line 16</i>	Should read ‘Response of the airplane to control ...’
<i>page 328, Equation (5.48)</i>	Should read: $\frac{C_{m\alpha}}{C_{L\alpha} + C_{D1}} < \frac{C_{m_u}}{C_{L_u} + 2C_{L1}}$
<i>page 328, Equation (5.49)</i>	Should read: $\frac{C_{m\alpha}}{C_{L\alpha}} = (\bar{x}_{cg} - \bar{x}_{acA}) < \frac{C_{m_u}}{C_{L_u} + 2C_{L1}}$
<i>page 333, Line 8</i>	Should read ‘ $T_1 = -0.35$ sec and $T_2 = 0.28$ sec’
<i>page 342, Equation (5.82a)</i>	‘ $\frac{2\zeta p^s}{\omega_{n_{sp}}}$ ’, should be ‘ $\frac{2\zeta p^s}{\omega_{np}}$ ’,
<i>page 342, Equation (5.82b)</i>	‘ $\frac{2\zeta p^s}{\omega_{n_{sp}}}$ ’, should be ‘ $\frac{2\zeta p^s}{\omega_{np}}$ ’,
<i>page 342, Equation (5.82b)</i>	‘ $\frac{2\zeta \alpha}{\omega_{n\alpha}}$ ’, should be ‘ $\frac{2\zeta \alpha^s}{\omega_{n\alpha}}$ ’,
<i>page 342, Equation (5.82c)</i>	‘ $\frac{2\zeta p^s}{\omega_{n_{sp}}}$ ’, should be ‘ $\frac{2\zeta p^s}{\omega_{np}}$ ’,
<i>page 350, Line 5</i>	‘ $\phi(s) / \delta_e(s)$ ’ should be ‘ $\phi(s) / \delta(s)$ ’
<i>page 364, Line 28</i>	‘Eqn (5.120)’ should be ‘Eqn (5.121)’
<i>page 381, Figure 5.24</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 381, Figure 5.25</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 382, Figure 5.26</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 382, Figure 5.27</i>	‘-1/T’ should be ‘1/T’ on vertical axis

<i>page 384, Figure 5.28</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 384, Figure 5.29</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 385, Figure 5.30</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 385, Figure 5.31</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 387, Figure 5.32</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 387, Figure 5.33</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 388, Figure 5.34</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 388, Figure 5.35</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 390, Figure 5.36</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 390, Figure 5.37</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 392, Figure 5.38a</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 392, Figure 5.38b</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 393, Figure 5.39</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 393, Figure 5.40</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 394, Figure 5.41</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 394, Figure 5.42</i>	‘-1/T’ should be ‘1/T’ on vertical axis
<i>page 396, Line 25</i>	Should read ‘... say 10 deg/deg/sec, a 3 deg/s pitch rate ...’
<i>page 398, Line 2</i>	‘elevator deflection’ should be ‘rudder deflection’
<i>page 401, Figure 5.44</i>	On the Y_B vector, the smaller vector should be labeled ‘q’
<i>page 405, Lines 24-28</i>	Remove paragraph contained by lines 24-28
<i>page 407, Line 14</i>	‘ $\cos \theta = 0$ ’ should be ‘ $\cos \theta = 1$ ’
<i>page 418, Table 6.1</i>	‘Douglas B-60’ should be ‘Douglas B-66’
<i>page 427, Line 6</i>	Remove the return so “be” and “written” are on the same

	line.
<i>page 427, Line 7</i>	‘time to double’ should be ‘time-to-double’
<i>page 434, Line 12</i>	‘Reference 6.5’ should be ‘Reference 6.6’
<i>page 446, Table 6.20</i>	Column 2 for Bank Angle in 1.1 sec should be 97
<i>page 460, Line 21</i>	Should read ‘Roskam, J.; <u>Airplane Design</u> , Parts I through VIII; Design, Analysis, and Research Corporation, 1440 Wakarusa Drive Suite #500, Lawrence, KS 66049, USA; 1990’
<i>page 461, Lines 20-23</i>	Should read ‘1440 Wakarusa Drive Suite #500, Lawrence, KS 66049, USA Tel. 785-832-0434’
<i>page 466, Line 26</i>	Should read ‘Design, Analysis, and Research Corporation, 1440 Wakarusa Drive Suite #500, Lawrence, KS 66049, USA’
<i>page 466, Line 29</i>	Should read ‘Design, Analysis and Research Corporation, 1440 Wakarusa Drive, Suite #500, Lawrence, KS 66049, USA Tel. 785-832-0434’
<i>Appendix B</i>	‘ $C_{h\beta_r}$ ’ should be ‘ $C_{h\beta_v}$ ’ for all examples
<i>page 480, Table B1</i>	C.G. location should be $0.264 \bar{c}$
<i>page 487, Table B2</i>	C.G. location should be $0.33 \bar{c}$
<i>page 501, Table B4</i>	C.G. location should be $0.27 \bar{c}$
<i>page 560, Line 18</i>	Should read ‘Roskam, J.; <u>Airplane Design</u> , Parts I through VIII; Design, Analysis, and Research Corporation, 1440 Wakarusa Drive Suite #500, Lawrence, KS 66049, USA; 1990’